



Saturn Ion (2003-2005)

PART NUMBER: ST-52-03-L



**PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS Pro.Fit Legend.**

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

**TOOLS REQUIRED:** Dash Trim Removal Tool (DM-40-22), 7mm nut driver

**PARTS INCLUDED:** Pro.Fit Legend, instructions

**LOCATION:** Right of radio

### STEP 1.

Insert a dash trim removal tool behind the lower right corner of the radio bezel and pry outward until a retainer clip is released. **Photo 3.** Work the trim tool counter-clockwise around the bezel, prying outward to release all clips. Disconnect wiring to bezel and set bezel aside.

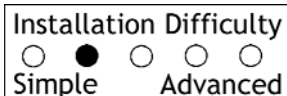
### STEP 2.

Remove the 7mm bolt from the right side of the radio. **Photo 1.** Align the bottom hole of the Legend mount over the screw hole and the top hole over the centering pin. Insert the 7mm bolt and tighten. **Photo 2.**

**STEP 3.** Re-assemble the dash in reverse order. This completes the installation of your Legend.



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**Saturn L-Series (2000-2005)**  
**Saturn S-Series (2000-2002)**  
**PART NUMBER: ST-52-03-L**



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**TOOLS REQUIRED:** Dash Trim Removal Tool (DM-40-22), 7mm nut driver  
**PARTS INCLUDED:** Pro.Fit Legend, instructions  
**LOCATION:** Right of radio

**STEP 1.**

Insert a dash trim removal tool behind the lower right corner of the radio bezel and pry outward until a retainer clip is released. **Photo 3.** Work the trim tool counter-clockwise around the bezel, prying outward to release all clips. Let bezel hang down without disconnecting wiring. **Photo 1.**

**STEP 2.**

Remove the 7mm bolt from the right side of the radio. Align the bottom hole of the Legend mount over the screw hole and the top hole over the centering pin. Insert the 7mm bolt and tighten. **Photo 2.**

**STEP 3.** Re-assemble the dash in reverse order. This completes the installation of your Legend.



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Installation Difficulty  
      
 Simple Advanced

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