



Cadillac STS, SLS (2005-2006)



PART NUMBER: IF-71-03-L

PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS Pro.Fit Legend.

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

TOOLS REQUIRED: #2 Phillips screwdriver, Dash Trim Removal Tool (DM-40-22), 5/64" drill bit and drill, protective cloth

PARTS INCLUDED: Pro.Fit Legend, two # 8 x 1/2" screws

LOCATION: Right of radio

STEP 1. Apply parking brake and place gear shift into neutral. Insert the dash trim removal tool behind the upper-right corner of the radio trim bezel. Pry outward to release a retainer clip. Work the removal tool counter-clockwise around the bezel until all six (6) clips are released. Set bezel aside. **(Photo 1).** Remove four (4) 7mm screws from the corners of the ash tray. Pull ash tray out and set aside.



STEP 2. Remove four (4) 10mm screws from the corners of the radio. Next, remove four (4) 7mm screws from the corners of the climate control. Pull radio and climate control unit out enough to install Legend. Wrap protective cloth around radio and climate control to protect from scratches. **Do Not disconnect radio wiring.**

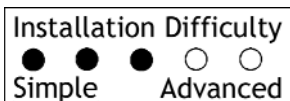


STEP 3. Place the Pro.Fit Legend against the right side of the radio cavity. Slide Legend up until it stops just below the clip hole. **(Photo 2).** Using the Legend as a guide, mark the location of two (2) screw holes. Set Legend aside. Drill two (2) pilot holes at the marked location using a 5/64" drill bit and drill. Align the Legend over the pilot holes, insert two (2) # 8 x 1/2" screws and tighten.



STEP 4. Re-assemble the dash in reverse order, remembering to reconnect the wiring harness. This completes the installation of your Pro.Fit Legend.

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