



## CADILLAC SEVILLE STS , SLS (1998-2004) PART NUMBER: CD-55-98

**PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS Pro.Fit VSM®.**  
All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

**Pro.Fit logo and part number will be right side up and readable when installed.**

**TOOLS REQUIRED:** #2 Phillips Screwdriver, small flat head screwdriver, hook tool, 9/32" socket with driver and extension, 5/64" drill bit & drill, marking pen, protective cloth.

**PARTS INCLUDED:** Pro.Fit VSM®, instructions, three (3) #8x1/2" screws.

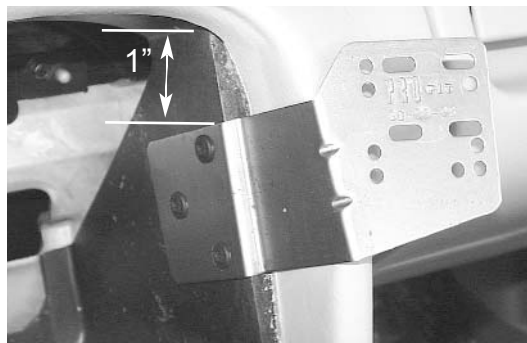
**LOCATION:** To the right of the radio.

**STEP 1.** Apply the emergency brake and turn the ignition to the **(on)** position. Shift the transmission into neutral. Remove the bezel that surrounds the transmission shifter. This bezel also has the ashtray integrated into it. To do this, insert the hook tool behind the right rear corner of the bezel, between the bezel and the center console. Pull upward to release one (1) clip. Perform this same action on the rear left corner releasing a second (2) clip. Insert the hook tool behind the bezel just to the right of the shifter. Pull upward to release a third (3) clip. Perform this same action on the left side of the shifter releasing a fourth (4) clip. Grasp the bezel and pull up and to the rear of the vehicle sliding the bezel out of its cavity. **NOTE: When disconnecting the wiring that is attached to the bezel, use caution releasing the clips as they are very fragile. The wiring is also attached to the bezel with duct tape. This tape needs to be removed.** Work the bezel over the shifter knob and the set bezel aside.

**STEP 2.** Using the 9/32" socket, driver and extension locate and remove two (2) 9/32" hex head screws below the climate control. Set screws aside. Locate a trim piece that sits above the radio. **CAREFULLY** insert the small flat screwdriver in the seam between the radio and trim piece on the right side. **CAREFULLY** pry up and outward to release one (1) clip. Perform this same action on the left side releasing a second clip. Set trim piece aside. Locate and remove one (1) 9/32" hex head screw above the radio. Set screw aside. Lay a protective cloth on the center console. Grasp the radio/climate control module and lift it up and out of its cavity. Let the module rest on the center console on the protective cloth. **DO NOT DISCONNECT THE WIRING TO THE RADIO!**

**STEP 3.** Inside the module cavity locate a flat section of black plastic on the right side. Position the Pro.Fit VSM® over this flat section approximately one inch down from the module cavity. Using the holes in the Pro.Fit VSM® as a guide, mark three (3) spots for pilot holes. Set mount aside. Using the 5/64" drill bit and drill, **carefully** drill three (3) pilot holes. Position the Pro.Fit VSM® over these pilot holes making sure all holes are aligned. Insert the provided screws and tighten with the #2 Phillips screwdriver.

**STEP 4.** Re-assemble the dash in reverse order securing all wiring, screws and clips. Install phone holder cup onto the Pro.Fit VSM®. This completes the installation of your Pro.Fit VSM®.



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