



**BUICK PARK AVENUE (1997-2004)**  
**(without center floor console)**  
**PART NUMBER: BK-53-97**

**PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS Pro.Fit VSM®.**  
 All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

**Pro.Fit logo and part number will be right side up and readable when installed.**

**TOOLS REQUIRED:** #2 Phillips screwdriver, 9/32" socket ratchet and extension.

**PARTS INCLUDED:** Pro.Fit VSM®, instructions, four (4) #8x3/8" screws.

**LOCATION:** Below the climate control.

**STEP 1.**

Starting on passenger side, use your fingers to grasp the simulated wood trim panel which runs across the dash. Pull back on panel, slowly working across toward steering column. Six (6) clips will be released. **Disconnect all wiring.** Set trim bezel aside.

**STEP 2.**

Open the ashtray and locate four (4) 9/32" hex head screws that hold the ashtray in place. Remove the screws using your socket, ratchet and extension. Set screws aside and let the ashtray hang. **IMPORTANT NOTE: Locate the passenger seat heater switch cavity. Look inside this cavity and locate a wiring harness (multi strand). Using your fingers push this harness toward the firewall of vehicle. Inside the ashtray cavity locate a hole that also exposes this wiring harness. Slide your fingers into this hole and push the wiring harness towards the firewall of the vehicle and out of the way. There is a sticky tape holding this harness in place. THIS IS DONE TO PREVENT ANY POSSIBLE DAMAGE TO THE WIRING HARNESS. Leave the wiring harness toward the firewall of the vehicle.**

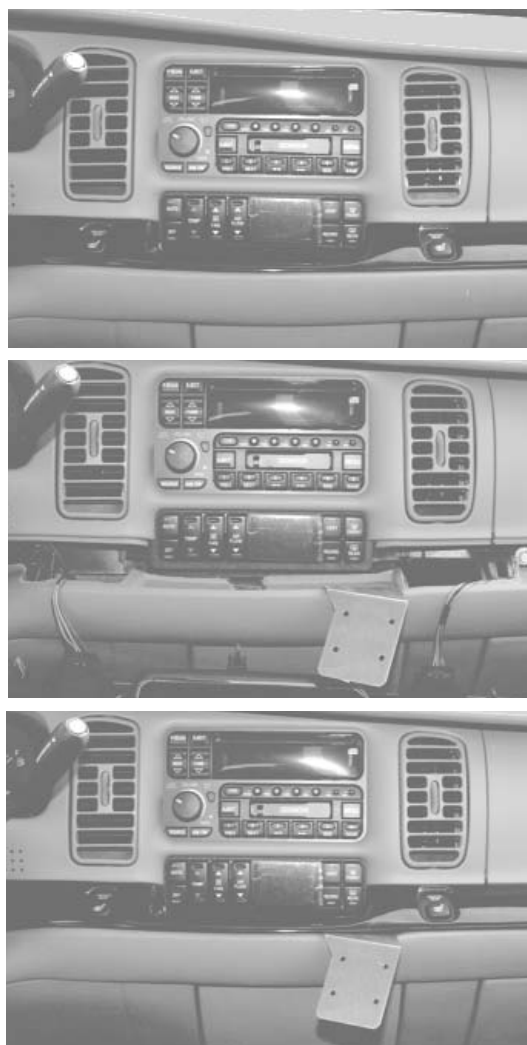
**STEP 3.**

Locate the rectangular tray shaped section under the climate control. The VSM® will attach to the right corner of this tray. Place Pro.Fit VSM® in right corner of tray. **ABSOLUTELY NO DRILLING IS REQUIRED!** Using the screws provided. Drive two (2) screws into the two back holes of the Pro.Fit VSM® first with your #2 Phillips screwdriver and firmly tighten. Then install the two (2) front screws and tighten down with screwdriver. Re-assemble the dash and ashtray assembly in reverse order securing all wiring and screws.

**STEP 4.**

Attach hang-up cup onto Pro.Fit VSM®.

This completes the installation of your Pro.Fit VSM®.



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