



## BUICK REGAL GS & LS (1997.5 - 2004)

PART NUMBER: **BK-52-98**

**PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS Pro.Fit VSM®.**  
All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

**Pro.Fit logo and part number will be right side up and readable when installed.**

**TOOLS REQUIRED:** 10mm socket, ratchet, extension, 9/32" or 8mm swivel socket, telescope magnet, protective tape.

**PARTS INCLUDED:** Pro.Fit VSM®, instructions.

**LOCATION:** To the right of the climate control.

**STEP 1.** Begin by removing the bezel that surrounds the shifter. To do this, grasp bezel with hands on both sides of bezel directly in front of the shifter and pull upward to release two (2) clips. Continue working bezel off to the back of the center console releasing four (4) more clips. Once bezel is loose, **disconnect** all wiring. Set bezel aside.

**STEP 2.** Remove two (2) 10mm screws just behind the shifter located inside the center console cavity using your 10mm socket, ratchet, and extension. Set screws aside. Open the armrest door and remove two (2) 10mm screws in the bottom of the center console using ratchet, socket, and extension. Set screws aside. Remove two (2) more 10mm screws located in the front of the center console under the dash on both the left and right hand sides. Set screws aside. With hands grasp the top section of the bezel that surrounds the climate control on both the left and right hand sides. Pull back toward you to release two (2) clips. Apply some **protective tape** to the face plate of the shifter and also to the right side of the bezel opening for the climate control.

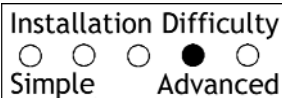
**STEP 3.** Grasp the center console and pull backwards to the rear of the car letting the console ride over the top of the shifter face plate just enough to expose the screw to the right of the climate control. Remove the 9/32" screw to the right of the climate control using ratchet, extension and 9/32" swivel socket. Set screw aside. Align **Pro.Fit VSM®** with hole to the right of the climate control and insert 9/32" factory screw. Tighten screw and mount with ratchet, extension and 9/32" swivel socket.

**STEP 4.** Place center console back into position and replace all 10mm screws in reverse order. Remove protective tape. Install hang up cup onto **Pro.Fit VSM®**.

This completes the installation of your **Pro.Fit VSM®**.



Pro.Fit International, Inc.® may not be held liable for any damage to a vehicle before, during or after the installation or removal of this **Pro.Fit VSM®**. Pro.Fit may not be held liable for any personal injury resulting from accident or improper installation. Pro.Fit International, Inc.® 1335 Eagandale Court, Eagan, MN 55121, Ph: 651-688-3588 or 800-388-0073 Fx: 651-688-9876



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